

**Matreial Data Sheet** 

技术数据表 NFD Composite Material (Jiangsu) Co., Ltd

# Tepla® T7010CF

## **Material Description:**

Tepla ® T7010CF incorporates 10% carbon fiber reinforcement into a PEEK matrix for increased strength. This material provides long-term performance up to  $240\,^{\circ}$ C, including exceptional chemical resistance. These properties make it particularly suited for metal replacement in critical applications in severe end-use environments, such as Oil & Gas, Aerospace and Automotive.

Material Status	<ul> <li>Commercial: Active</li> </ul>		
	Asia Pacific		North America
Availability	Europe		Latin America
,	Middle East		Africa
Filler/Reinforcement	Carbon Fiber, 10% Filler by Weight		
Features	Chemical Resistant		Good Dimensional Stability
	Ductile		Good Impact Resistance
	Flame Retardant		High Heat Resistance
	High Strength		
Uses	<ul> <li>Aerospace Applications</li> </ul>		<ul> <li>Automotive Applications</li> </ul>
	Oil/Gas Applications		
RoHS Compliance	Contact Manufacturer		
Appearance	<ul> <li>Black</li> </ul>		
Forms	Filament		
Processing Method	3D Printing, Fused Filament Fabrication (FFF)		
	g,		( )
Physical Properties	Typical Value		Test Metho
Density/Specific Gravity	1.33	g/cm <sup>3</sup>	ASTM D79
Mechanical Properties	Typical Value	Unit	Test Metho
Tensile Modulus	11000	MPa	ASTM D63
Tensile Strength (Break)	140	MPa	ASTM D63
Tensile Elongation (Break)	2	%	ASTM D63
Tensile Lionguion (Break)		70	7,0111 200
mpact Properties	Typical Value	Unit	Test Metho
Notched Izod Impact	92	J/m	ASTM D25
Electrical Properties	Typical Value	Unit	Test Metho
Surface Resistivity			
	< 1.0E+6	ohms	ESD STM11.1
	< 1.0E+7	ohms	ASTM D25
Volume Resistivity	< 10	ohms∙cm	ASTM D25

Thermal Properties	Typical Value Unit	Test Method
Melting Temperature	343 ℃	ASTM D3418

Additional Information	Typical Value	Unit
Diameter - Filament	1.75	mm

Printing conditions for above data table:

Extruder temperature: 390-405 ℃ Bed temperature: >200 ℃ Printing tool path: 0°

Test specimen parameters: First layer: 0.3mm thick Subsequent layers: 0.1mm

100% infill 3 shells

Printing speed: 18 mm/s

#### NFD ADVANCED COMPOSITES

Tepla® T7010CF

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard.

在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

#### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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#### COMPANY/公司:

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感谢您访问新孚达(NFD)! 我们秉承"New Formula Designer"的发展理念,将科研创新与生产应用紧密相连,无论您是设计师、工程师或者是采购专家,我们都可以帮助您拓展业务并获得新的灵感。 我们坚持诚信、合作、效率、创新的核心价值观,始终把客户放在第一位。相比于我们的竞争对手,我们专注于为您提供更先进的技术配方、更优质的产品,更好的解决方案及更周到的售后服务,我们懂市场、我们懂产品、我们更懂你们。

### CONTACT:

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